



CAST P/N INTO SURFACE,  
CENTER ON R1 1/2",  
USE 1/4" HIGH NUMERALS

NOTES:  
 MATL: 316 SS  
 DYNAMIC BALANCE TO WIN 0.1 OZ. IN. BY DRILLING  
 HOLES ON RADIUS SHOWN. DRILL HOLES AS NEEDED  
 TOP SPEED 3600 RPM  
 BREAK ALL EXTERIOR CORNERS W/ R1/32 U.O.S.  
 ALL MACHINED SURFACES ARE MARKED AS SUCH.

TOLERANCE UNLESS OTHERWISE SPECIFIED

DECIMALS 0.00 = +/- 0.010  
 DECIMALS 0.000 = +/- 0.005  
 FRACTIONS 1/X = +/- 1/32  
 ANGLES = +/- 1

BREAK ALL SHOWN CORNERS W/ 1/32 R UNLESS OTHERWISE SPECIFIED

DRAWN	
MJC	5/26/2010
CHECKED	
QA	
MFG	
APPROVED	



<b>BANJO CORPORATION</b>			
150 BANJO DRIVE, CRAWFORDSVILLE, IN 47933			
TITLE			
<b>PUMP IMPELLER</b>			
SIZE	DWG TYPE	DWG NO	REV
C	ENG	17008SS	000
SCALE			SHEET 1 OF 2