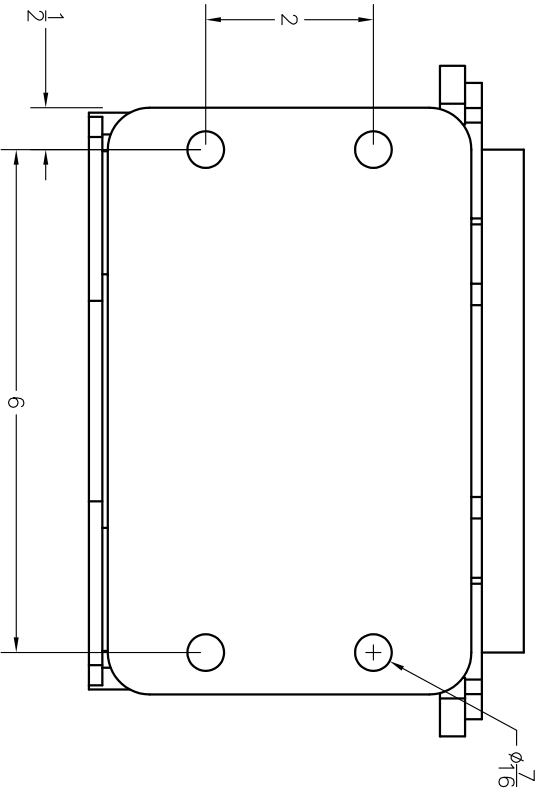
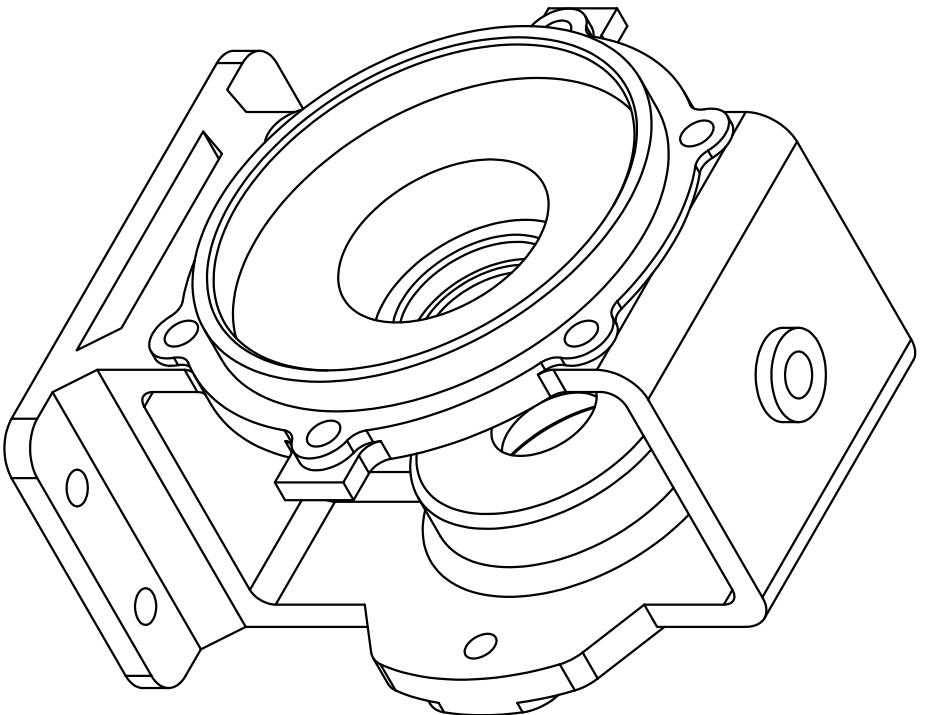


$\phi 7\frac{7}{16}$ ON A
 $\phi 6\frac{3}{4}$ B.C.
 SPACED 60° AS SHOWN



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